	er ID 58752 8, 2010 11:29:25 AM									
Item Name: Start Date:	D3972-5 A Grommet, Half, DZUS 5/18/2010 Start Qty: 10		Accept	Cust Item I				Setup Sta		
Required Date: Reference:	5/25/2010 Req'd Qty: 10	.00		Customer:						
Approvals:	Process Plan:QC:	Date: <u>/ </u>	5-5-/ & Tooling: SPC (Y/N):		ite:			Run Sta Sto		
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr D3972	Revision Nbr A									
	PURCHASING		0.00				~ <u>~</u>	106	slia	(22)
Purchasing Purchasing	Possible P/N: 12	et half DZUS Supplie: DFCI Solu	Duell	from)	(<u>d</u> .1).

0.00

0.00

NIA.

110 -

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

Ensure material release note is attached

Memo

Dart	Aerospace	Ltd
W/O.		

W/O.			VV	ORK ORDER CHAN	GES				
DATE	STEP	PR(OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A:	_ Date: _	
	R	esolution:	Dispositio	on:	QA: N/C C	Date:			
NCR:			WORK ORD	ER NON-CONFORM	IANCE (NC	R)			
DATE STEP		Description of NC			ction B	Verific	cation	Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Secti	ion C	Chief Eng	QC Inspector
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	i								
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				1					
				4					

Tuesday, May 18, 2010 11:29:25 AM

Item ID:

D3972-5

Accept

Setup Start

Stop



Revision ID:

Α Item Name:

Required Date: 5/25/2010

Grommet, Half, DZUS 5/18/2010

Start Qty: 10.00 Req'd Qty: 10.00

Cust Item ID:

Customer:

Draw

Number

Reference:

Start Date:

Approvals:

Process Plan:

QC:

Date: _____

Date:_____

Tooling: SPC (Y/N):

Date: Date: Run

Start Stop



Sequence ID/

Work Center ID

120

OC

Quality Control

Operation Description

QC6- Inspect dimensions to drawing

Memo

Set Up/ **Run Hours**

Draw Rev.

Plan Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

130

Packaging

Packaging

Identify as per dwg & Stock Location: 107

0.00

0.00

0.00

10-5-26

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

10/06/01 A

Dart	Aero	space	Ltd
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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	PROCEDURE CHANGE					Approval QC Inspector					
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				·									
Part No					NCR: Yes No DQA: Date:								
	Re	esolution:					Date: _	-					
NCR:		,	WORK ORD	ER NON-CONFORMA	NCE (NCR)								
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	on B Sign &	Verification	Approval	Approval					
		Section A	Chief Eng	Chief Eng	Date	Section C	Chief Eng	QC Inspector					
		` .		•									
				12.									
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				•									

Picklist Print

Tuesday, May 18, 2010 11:29:29 AM

Work Order ID: 58752

D3972-5

Parent Item Name:

Grommet, Half, DZUS

Comments:

Parent Item:

IPP RevA: New issue DD verified by:EC



Start Date: 5/18/2010

Required Date: 5/25/2010

Page 1

Start Qty: 10.00

Required Qty: 10.00

CX1015/19

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
127H-5		Purchased	No			110	Each	34 0000			7	



HALF GROMMET

Location

Loc Oty Loc Code

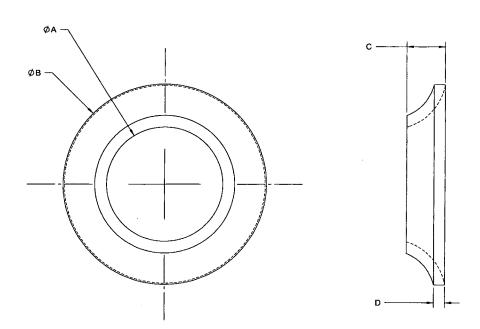
ST398

111451 112495 34

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES											
DATE	STEP	PR	OCEDURE CHAI	NGE	В	y	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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				. ·									
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: \	es N	lo DQ	A:	Date:				
	Re	esolution:	n:	QA: N/	C Clo	sed:		Date:					
NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	ICR)	i						
DATE	STEP	Description of NC				ion B Ve			Approval	Approval			
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	II	Sign & Section C	Chief Eng	QC Inspector					
						-							
					;								
			1										

SPECIFICATION CONTROL DRAWING



D3972-X GROMMET, HALF, DZUS

PART NUMBER	DFCI SOLUTIONS INC. P/N	DIM A	DIM B	DIM C	DIM D	WEIGHT
D3972-5	127H-5	0.313	0.563	0.107	0.031	0.00069 lb
D3972-35	127H-35	0.218	0.375	0.079	0.025	0.000219 lb

NOTES:
1) MATERIAL: DFCI SOLUTIONS INC. (DZUS) TYPE 127H HALF GROMMET, ALUMINUM
2) FINISH: N/A
3) TOLERANCES: ALL DIMS SHOWN FOR REFERENCE ONLY
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: NONE
7) WEIGHT: N/A

Α

D

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE

Α	NEW IS:	SUE	СР	09.07.07			
REV.			DATE				
DESIG	v	a	DART AEROSPACE	TD			
DRAW	V	n	HAWKESBURY, ONTARIO, CANA				
CHECK	ED	P#	DRAWING NO.	REV. A			
MFG. A	PPR.		D3972	SHEET 1 OF 1			
APPRO	VED	M	TITLE	SCALE			
DE APF	PR.	#	GROMMET, HALF, DZUS	NTS			
DATE	09.0	7.07	COPYRIGHT © 2009 BY DART AEROSPACE LTD PISS DOCUMENT IS PROVIDED THE LONG AS SUPPLED ON THE EXPRESS CONCINENT THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR CORDED OR COMMEMBER TO TO ANY CHART PYRSON WITHOUT				

3

Dart Aerospac	e Ltd
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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:		_ Date:	<u> </u>				
	R	esolution:	Disposition	1:	QA: N/C Cld	sed:		_ Date:					
NCR:			WORK ORDE	R NON-CONFORMAN	ICE (NCR)							
DATE	STEP	Description of NC		В	Verificat	ion	Approval	Approval					
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector				
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Receiving Report

	upplier: 1/1/1	<u></u> <u>85</u> T	Batch Dart		1/1421	
Packing Slip: Invoice: Receipt: Discrepancies	Yes No No Cash Cr	S S	elease Note A /aybill Attache hipment Com C6 Inspection /ork Order	ed: Ye plete: Ye		
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
				>		
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·			1.			
		Initials	of receiver (if shipment	OK) Level 1	2/2
Production/Additional Production	09/04/20				Location	on
H:\FORMS\Purc	hasing\approved purch\REC	REPORT Rev	D		er er	

Packing Slip

DART AEROSPACE LIMITED

K6A 1K7

NO. CARTONS

Purolator

FOB - Interfast Dock

DWE500009886

1270 ABERDEEN ST.

HAWKESBURY ON

SHIP MODE: MODE D'ÉXPEDITION:

WAYBILL # FACTURE DE VOIE #

PACK-SLIP REV:NC DATE:09/30/03

16-APR-09

22 WORCESTER ROAD, TORONTO, ON, CAN, M9W 5X2 TEL:1-416-674-0770 FAX:1-416-674-5804

WEBSITE:www.interfast.ca

DART AEROSPACE LIMITED 1270 ABERDEEN ST.

LN HAWKESBURY ON D D U K6A 1K7

CAN ΟÀ

SV

0 E

CUSTOMER PO# N° DU BON DE COMMANDE

> CUSTOMER # CLIENT # OUR SALE #. 335570

MODALITES Net 30 Days (01)

QUANTITY ORDERED QUANTITÉ COMMANDÉE M.N.R. QUANTITÉ EXPÉDIÉE

U/M QUANTITY SHIPPED

BALANCE DUE SOLDE

Descr:

0.00

PART# & DESCRIPTION PARTIE # ET DESCRIPTION

CAN

Invoice#:

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LOT#/ Serial#

063849

50.00 EA

50.00

Cust Part# Part#: 127H-5

Cust PO Line#:

GROMMET PACK331089 Packbox#:

Lot Line#:

Qty: 50

Expire Date

Rev Lvl:

Mfg/Cure Date:

Total Qty Shipped: 50

GST/TPS # R102504958 QPST/TVQ #1009982431TQ0001

PAST DUE ACCOUNTS WILL BE SUBJECT TO A SERVICE CHARGE OF 1.5% PER MONTH. INTERFAST WILL BE RESPONSIBLE FOR THE AUTHORIZED REPLACEMENT OF GOODS WHICH ARE DEFECTIVE OR WHICH ARE NOT TO SPECIFICATION PROVIDED. THAT CLAIMS ARE MADE WITHIN 14 DAYS OF SHIPMENT.

LES COMPTES EN SOUFFRANCE SERONT ASSUJETTIS À DES FRAIS DE SERVICE DE 1,5% PAR MOIS, INTERFAST NE SERA RESPONSABLE QUE POUR L'ÉCHANGE AUTORISÉ DE BIENS DÉFECTUEUX OU QUI NE SONT PAS CONFORMES AUX SPÉCIFICATIONS À CONDITION QUE LES RÉCLAMATIONS SOIENT EFFECTUÉES DANS LES QUATORZE(14) JOURS SUIVANT L'EXPÉDITION

Thereby certify that the items, or materials covered by this document have been inspected and tested and conform to all applicable specifications relative thereto, and unless authorized by customers, no work or alterations have been performed Supportive documentary, evidence of conformance is either on file or available upon request.

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Vincent Yap_(Director Of Quality.



Purchase Order

Date Apr 08, 2009

Page

Purchase Order Number PO00008526

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613)632-9577

Fax:

(613)632-1053



Vendor Address:

Interfast Inc. 22 Worcester Road Toronto. ON M9W 5X2 Canada

Phone Fax

(613) 596-2663 (613) 596-2779 Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

Reference Contact Vendor Number PO Date Terms Ship Via Expected Arrival VC-INT001 Apr 08, 2009 N30 Purolator Apr 14, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop- Ship	Unit Cost	UOI	M Extended Price	
50.0000	127H5	HALF GROMMET	14/04/2009	No	1.350000	Each	67.5	
	1							
].	[] (4/4/1	·						
	1 1/4/1 1 m							
			FORME					
		CERTIFICATE OF CO						
·		REQ'D UPON DE	TIVEHY					
Comments:		T C						
		Tax Summary: GST GSTME		3.38	Less:			
				0.00 included tax 0.00 Subtotal		-	0.00	
		Entered D (12)	Entered By: CX CLAVOIE		Total tax		67.50	
			CLAVOIE	-	Total purchase ord	der in	3.38	
		Approved By:	W	1	CAD Dollars		70.88	

	1	Recei	iving Rep	ort				
	Date: 9/8/39 Supplier: 1/8/20	rost	Batc Dart	h No: <u>//</u> /	11/2995			
Packing Slip: Invoice: Receipt: Discrepancies	YesNo YesNo Cash Cr	y s	delease Note A Vaybill Attache hipment Com IC6 Inspection Vork Order	ed: Y plete: Y	es N es N	0 1		
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments		
Initials of receiver (if shipment OK) Level 12								
Production/Ad Date Received/Cos Initial	09/08/25				Locati	on		

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

22 WORCESTER ROAD, TORONTO, ON, CAN, M9W 5X2 TEL:1-416-674-0770 FAX:1-416-674-5804

WEBSITE:www.interfast.ca

Invoice#:

DART AEROSPACE LIMITED 1270 ABERDEEN ST.

LN HAWKESBURY D D

U K6A 1K7 Т CAN ΟÀ

SV

ΟE

CUSTOMER PO#:

CUSTOMER #: CLIENT #: N0900

OUR SALE #: 353767
TERMS: Net 30 Days (01)

QUANTITY ORDERED UM QUANTITY SHIPPED QUANTITÉ COMMANDÉE M.N.R. QUANTITÉ EXPÉDIÉE

BALANCE DUE SOLDE

50.00

50.00 EA

0.00

20.00 EA 20.00 0.00

200.00 EA Customer Ref: ALS4-632-80 200.00

Cust PO Line#: 0.00

Cust Part#:

AELS-632-80

AELS-632-80

Decription: THIN WALL INSERT

Packbox#: Lot Line#: 3

Qty: 200

Expire Date

Mfg/Cure Date:

Total Qty Shipped: 270

GST/TPS # R102504958

QPST/TVQ #1009982431TQ0001

PAST DUE ACCOUNTS WILL BE SUBJECT TO A SERVICE CHARGE OF 1.5% PER MONTH, INTERFAST WILL SE RESPONSIBLE FOR THE AUTHORIZED REPLACEMENT OF GOODS WHICH ARE DEFECTIVE OR WHICH ARE NOT TO SPECIFICATION PROVIDED. THAT CLAIMS ARE MADE WITHIN 14 DAYS OF SHIPMENT.

LES COMPTES EN SOUFFPANCE SERONT ASSUJETTIS À DES FRAIS DE SERVICE DE 1.5% PAR MOIS. NITERFAST NE DEFIA RESPONSABLE QUE POUR L'ÉCHANGE AUTORISÉ DE BIENS DÉFECTUEUX QU QUI NE SOUTT PAS CONFORMES AUX SPÉCIFICATIONS À CONDITION QUE LES RÉCLAMATIONS SOIENT EFFECTUÉES DANS LES QUATORZEC14) JOURS SUIVANT L'EXPÉDITION.

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Isfhan Mawani



Packing Slip

21-AUG-09

PACK-SUIP REVINC DATE:09/30/03

DART AEROSPACE LIMITED

1270 ABERDEEN ST.

É HAWKESBURY ON D CAN K6A 1K7

1 SHIP MODE: MODE D'EXPEDITION: Ε R

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Cust PO Line#:

Cust Part#:

Decription:

Cust PO Line#

Cust Part#: Part#:

Decription:

Packbox#:

Lot Line#:

Qty:

Part#:

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Purolator

FO8: FOB - Interfast Dock F.A.B

NO. CARTONS:

WAYBILL #: FACTURE DE VOIE #: DWE500012087

142738

063849

0001000372

PART# & DESCRIPTION LOT#/ Serial#

PARTIE # ET DESCRIPTION

MS21920-25 MS21920-25 CLAMP, HOSE

Packbox#: PACK349793 Lot Line#: Rev Lvl: C 50 Qty:

Mfr: VOSS INUSTRIES, INC. Expire Date

Mfg/Cure Date:

127H-5 **GROMMET**

PACK349793 Rev Lvl:

20 Expire Date Mfg/Cure Date:

PACK349793

Rev Lvl:



Packing Slip

Invoice#:

433848

QUANTITY ÖRDERED U/M QUANTITY SHIPPED QUANTITE COMMANDÉE M.N.R QUANTITÉ EXPÉDIÉE

BALANCE DUE SOLDE

PART# & DESCRIPTION PARTIE # ET DESCRIPTION

LOT#/ Serial#

PAST DUE ACCOUNTS WILL BE SUBJECT TO A SERVICE CHARGE OF 1.5% PER MONTH, INTERFAST WILL BE RESPONSIBLE FOR THE AUTHORIZED REPLACEMENT OF GOODS WHICH ARE DEFECTIVE OR WHICH ARE NOT TO SPECIFICATION PROVIDED. THAT CLAIMS ARE MADE WITHIN 14 DAYS OF SHIPMENT.

LES COMPTES EN SOUFFRANCE SERONT ASSUJETTIS À DES FRAIS DE SERVICE DE 1.5% PAR MOIS, INTERFAST NE SERA RESPONSABLE QUE POUR L'ÉCHANGE AUTORISÉ DE BIENS DÉFECTUEUX OU QUI NE SONT PAS CONFORMES AUX SPÉCIFICATIONS À CONDITION QUE LES RÉCLAMATIONS SOIENT EFFECTUÉES DANS LES QUATORZE(14) JOURS SUIVANT L'EXPÉDITION.

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Isfhan Mawani

Director Of Quality.



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO10232

Purchase Order Date 8/20/09 PO Print Date 8/20/09

Page Number 1 of 1

Order From:

VC-INT001

INTERFAST INC. 22 WORCESTER ROAD TORONTO, ON M9W 5X2

CA

FUGGEDU

Contact Name

Vendor Phone

613 596 2663

Vendor Fax

613 596 2779

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30 CAD

Currency FOB

__

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Line?	Nbr Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable U	Req Qty/ init of Measure	Ship Method	Unit Price	Extended Price
1	M\$21920-25	Clamp(per MIL-DTL- 8783C)	8/27/09 Yes	50.00 Each	Purolator ground	\$26.9505	\$1,347.53
2	127H-5	HALF GROMMET	8/27/09 Yes	20.00 Each	Purolator ground	\$1.3500	\$27.00
3	ALS4-632-80	Insert	8/27/09 Yes	200.00 Each	Purolator ground	\$0.2500	\$50.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Director Of Quality

A

Isfhan Mawani

"Je certifie per les présentes que les articles ou matériaux couvents par le présent document ont êté inspactés et testés, et qu'ils sont conformes à lourde les spéciations applicables en ce qui à trait auxdirs articles ou matériaux. À moins d'avoir obtenut l'autoristaindut citent, autoun remaniement ni autoune modification n'on têté appordés. La documentation de soutien prouvant le conformité se trouve dans le dossiers ou est disponible sur demande."

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PO Total:

PAST DUE ACCOUNTS WILL BE SUBJECT TO A SERVICE CHARGE OF 1.5% PER MONTH, INTERFAST WIICH BE RESPONSIBLE FOR THE AUTHORIZED REPLACEMENT OF GOODS WHICH ARE DEFECTIVE OR WHICH ARE DEFECTION PROVIDED THAT CLAIMS ARE MADE WITHIN 14 DAYS OF SHIPMENT.

QPST/TVQ #1009982431TQ0001

GST/TPS # R102504958

\$1,424.52